





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference A2002/01456	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)							
International application No.	International filing date (Priority date (day/month/year)					
PCT/AT2003/000282	25 September 2003	3 (25.09.2003)	26 September 2002 (26.09.2002)					
International Patent Classification (IPC) or national classification and IPC B65H 7/12								
Applicant TRUMPF MASCHINEN AUSTRIA GMBH & CO. KG.								
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 								
2. This REPORT consists of a total of	2. This REPORT consists of a total of 6 sheets, including this cover sheet.							
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).								
These annexes consist of a total of sheets.								
3. This report contains indications relating to the following items:								
I Basis of the report								
II Priority	II Priority							
III Non-establishment	III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability							
IV Lack of unity of inv	IV Lack of unity of invention							
V Reasoned statement citations and explan	V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
VI Certain documents	VI Certain documents cited							
VII Certain defects in the								
VIII Certain observations on the international application								
Date of submission of the demand Date of completion of this report								
16 April 2004 (16.04.:	ecember 2004 (03.12.2004)							
Name and mailing address of the IPEA/EP	7	Authorized officer						
Facsimile No.	₇	Telephone No.						



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Interaction No.

PCT/AT2003/000282

I.	Basi	s of the report				
1.	Wit	n regard to	o the elements of the international application:*			
		the inte	rmational application as originally filed			
	\boxtimes	the des	cription:			
		pages	1-12 , as originally filed			
		pages	, filed with the demand			
		pages	, filed with the letter of			
	X	the clai	ims:			
		pages	, as originally filed			
		pages	, as amended (together with any statement under Article 19			
		pages	, filed with the demand			
		pages	1-8 , filed with the letter of 16 November 2004 (16.11.2004)			
	X	the dra	wings:			
		pages				
		pages	, filed with the demand			
		pages	, filed with the letter of			
		the seque	ence listing part of the description:			
		pages				
		pages	, as originally filed, filed with the demand			
		pages	, filed with the letter of,			
	The The	the land the land or 55.3 the regard diminary e contain filed to furnish furnish The s	to the language, all the elements marked above were available or furnished to this Authority in the language in which hal application was filed, unless otherwise indicated under this item. It were available or furnished to this Authority in the following language			
		The st	tatement that the information recorded in computer readable form is identical to the written sequence listing has burnished.			
4.		The ar	the drawings, sheets/fig			
5.		This re beyond	port has been established as if (some of) the amendments had not been made, since they have been considered to go the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**			
	in i	his repor ! 70.17).	sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to the state of the contain an anticle 14 are referred to the contain and the contain and the contain and the contain an anticle 14 are referred to the contain an anticle 14 are referred to the contain an anticle 14 are referred to the contain and the			
**	Any	replacem	nent sheet containing such amendments must be referred to under item 1 and annexed to this report.			

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V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

1.	Statement			
	Novelty (N)	Claims	1-8	YES
		Claims		NO
	Inventive step (IS)	Claims	1-8	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-8	YES
		Claims		NO NO

- 2. Citations and explanations
 - This report makes reference to the following document:
 - D1: Patent Abstracts of Japan, Vol. 1995, No. 05, 30 June 1995 & JP 07 053095 A (Murata Mach Ltd), 28 February 1995.

2. Claim 1

2.1. D1 is regarded as the prior art closest to the subject matter of claim 1. It discloses (the reference signs in parentheses refer to D1):

a gripping device (14) for a manipulating device (10) for the partial take-up and supply of processing equipment (12) with a workpiece (W) from a provided stack of workpieces with a gripper head equipped with gripping means (suction cups (2a)) and with a detecting device (6) for the workpiece taken up by the gripping means, with a pulse generator (3) acting as a vibration exciter upon the workpiece and with a vibration sensor (4), and with a

storage and analysis module (5) for vibration analysis.

Therefore, the subject matter of claim 1 differs from the gripping device disclosed in D1 in that the detecting device and the storage and/or analysis module together form a modular unit that is detachably arranged on the gripping head and connected via a bus system to a regulation and/or control device for the processing equipment.

Consequently, the subject matter of claim 1 is novel (PCT Article 33(2)).

- 2.2 Therefore, the problems to be solved by the present invention can be regarded as that of
 - (i) designing the detecting device such that it, together with the storage and/or analysis module, forms a compact, easily exchangeable and universally usable module unit, and that of
 - (ii) evaluating the data detected by the vibration sensor directly on site such that the data transmitted via the bus system to the regulation and control device is restricted to simple information pulses of "yes" or "no".

The solutions to these problems as proposed in claim 1 of the present application involve an **inventive** step (PCT Article 33(3)) for the following reasons:

D1 contains nothing that would prompt a person

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skilled in the art to develop such solutions. To the contrary, the storage and analysis module (20) appears to be arranged at a distance from the detecting device (6).

3. Claims 2 to 7

Claims 2 to 7 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.

4. Claim 8

Claim 8 defines a method for operating a gripping device according to one of claims 1 to 7. Owing to this clear reference to one of the claims 1 to 7, claim 8 necessarily contains at least all of the features of claim 1. Therefore, the subject matter of claim 8 is novel and inventive.

5. Industrial applicability

Claims 1 to 8 meet the PCT requirements for industrial applicability (PCT Article 33(4)).